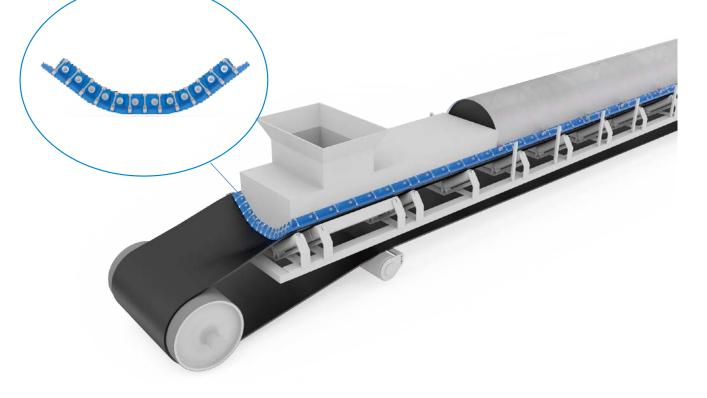


Kinder Australia Product:	TailScrape – Fully integrates with AirScrape®
Product Category:	Conveyor Skirting & Transfer
Issue Date:	11.8.21
Revision:	0

# TAILSCRAPE



## \land WARNING 🛆

Always obey all applicable safety rules. Be sure all power to the conveyor has been disconnected and controls are locked out.

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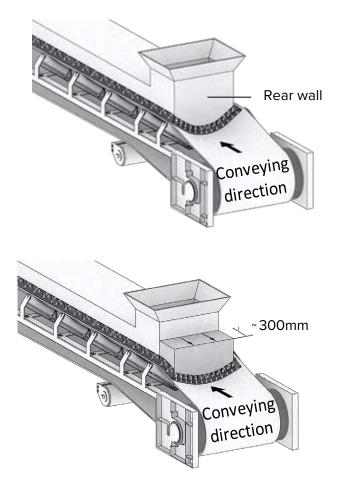
#### SUMMARY

#### 1. TAILSCRAPE

#### **1.1. INSTALLATION GUIDE**

- **1.1.1.** BEFORE INSTALLATION
- **1.1.2.** INSTALLATION GUIDE
- 1.1.3. TECHNICAL DATA

#### 1.1.1. BEFORE INSTALLATION



#### Variant 1

If the material feed area is directly at the rear wall, the material pressure on the TailScrape is high.

#### Variant 2

In order to reduce the material pressure, we recommend extending the transfer box 300 mm to the rear in the direction of the deflection drum and to equip it with an AirScrape and a cover (e.g. filter cloth).

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#### 1.1.2. INSTALLATION GUIDE

#### 1 Content

1 x TailScrape 1 x Gap plate 10 x Bolts weld on 10 x Nuts 10 x Washers 10 x Lifting elements 1 x Product manual

Recommended tools:

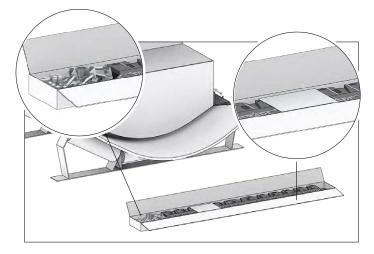
- 13 and 19 wrench
- 6 mm Bit
- knife
- angle grinder | hacksaw
- cordless screwdriver
- welding equipment

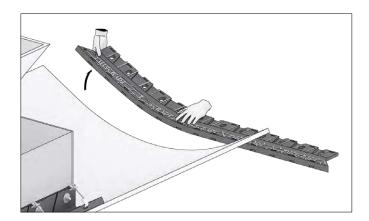
#### 2 Bend TailScrape to fit

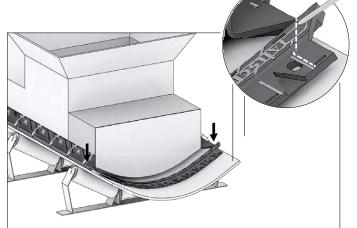
The Tailwall of the belt feeding area must be adapted before beginning the assembly. The gap to the conveyor belt should be max. 5 - 10 mm. If the gap is considerably larger than 10 mm, an adapter plate should be attached. Now turn the TailScrape 180 ° (see TailScrape logo) onto the trough. Then bend the TailScrape manually in small steps according to the trough shape.

#### 3 Suitable for AirScrape marking

Place the TailScrape centred on the impact zone and mark left and right at the intersections line to the AirScrape. The marking should be parallel to the cut marks on the TailScrape.







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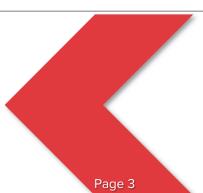
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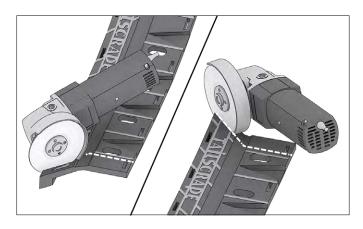
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#### 4 Cut to fit to AirScrape

Cut off the overhang on both sides, parallel to the cutting marks, with an angle grinder or metal hacksaw. First cut vertically to the later bending line, then under 45 ° parallel to the cutting marks.

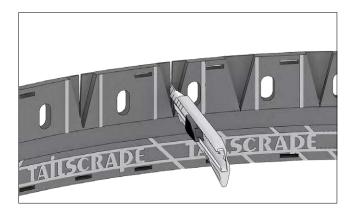


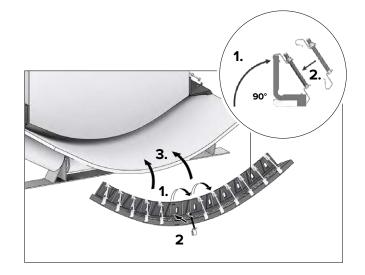
#### **5** Preparation of the bending

Depending on the shape of the trough, cut into the middle of the matching triangles so that they can overlap when bending.



The bent (pic. 1) and length adjusted TailScrape needs to be bent to approx. 90° with the lifting elements. Then place it on the trough.





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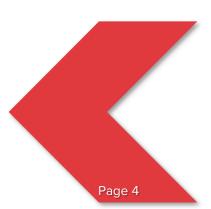
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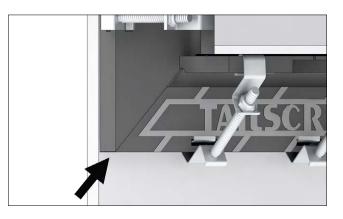
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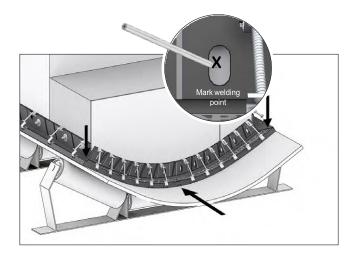
#### 7 Fit TailScrape

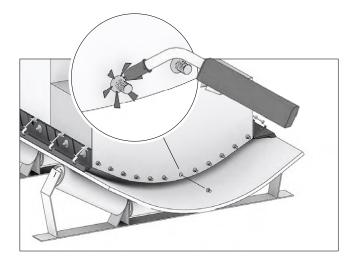
The TailScrape now fits the AirScrape on both sides.



#### 8 Marking the welding points

Put the pretensioned TailScrape on the belt and mark the welding points for the bolts onto the rear wall.





#### 9 Weld the bolts

Take the TailScrape elements off and weld the bolts accordingly to the markings on the Chute.

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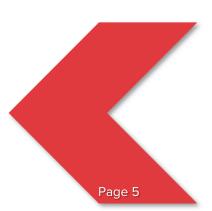
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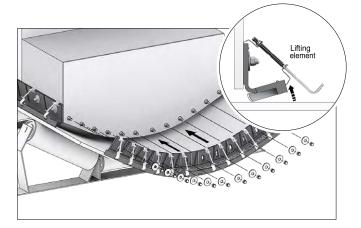




#### 10 Fit TailScrape

Before installation the TailScrape must be tensioned higher than necessary with the lifting elements.

Screw on the TailScrape handtight.



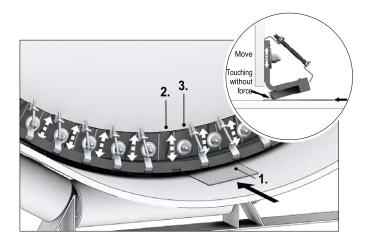
#### **11** TailScrape adjusting and tightening

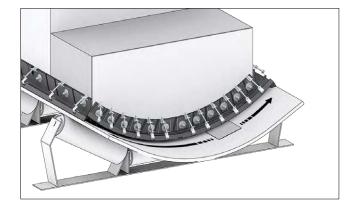
- 1. For the adjustments move the gap plate underneath the TailScrape.
- 2. Move the TailScrape up or down so that the lamellas just touch the sheet.
- 3. Tighten up the nut to get the TailScrape into the final position.

Gap plate still needs to be movable under the lamella tips.

## **12** Continue with the adjustments on all the other bolts

Move the gap plate from one mounting point to the next and repeat the procedure until all the mounting points are adjusted.





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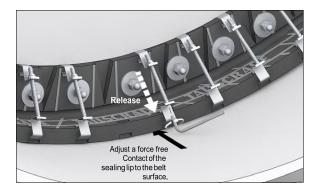
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## 13 Adjust TailScrape into the operation position

Using the lifting elements so that the sealing lip just touches the belt.



#### 14 Before commissioning

- 1. Check all screw fastenings.
- 2. Check the tension of the lifting elements.
- The gap plate needs to be movable without force between belt and TailScrape.

#### 1.1.3. TECHNICAL DATA

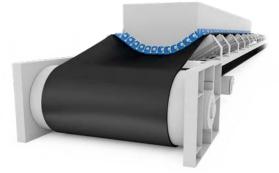
Carrier material, optional:

Polyurethane - Low-wear

- Flame-resistant and antistatic
- FDA
- Heat resistant material on request

Working temperature: Lamella material System size: Bandwidth: - 30° to + 80° C
> 360 HB or stainless steel
Suitable to the AirScrape
up to 2000mm
> 2000mm on request

More detailed information and special specifications are available on request.



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