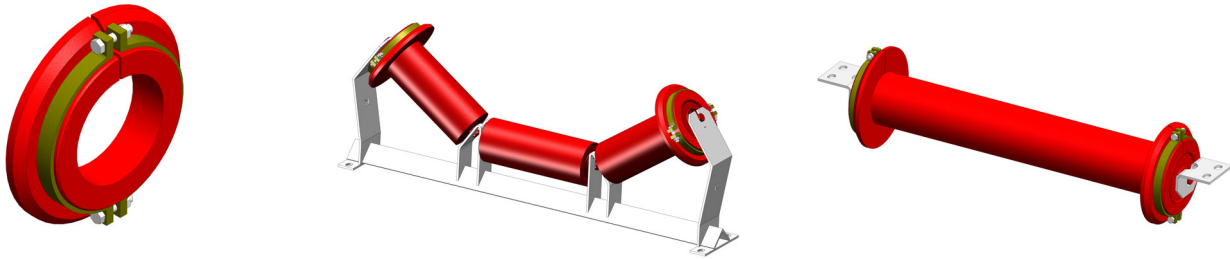


Installation Instructions - K-Commander® Tracking Discs

Kinder Australia product	K-Commander® Tracking Discs
Product category:	Conveyor Belt Tracking
Issue date:	22.07.2013
Revision:	2

Overview:

The K-Commander® Tracking Discs is an economical means of helping to track both the trough and return side of the conveyor belt on single and reversing applications. Ideally they are located in pairs, no closer than 3 meters prior to the tail pulley to help align the belt before the transfer zone, to eliminate spillage caused by mis-tracking. The K-Commander® Tracking Discs can be installed on the carry side to further improve tracking where off centre loading or structural misalignment occur.



Procedure:

1. Isolate, lock and danger tag the conveyor at the main positive isolator in accordance with the appropriate health and safety regulations in force at your site to prevent unauthorized starting.
2. Loosen lock nuts of K-Commander® Tracking Discs, split on one side, slip the half shell over the roller face.
3. Ensure the distance between belt edge and K-Commander® Tracking Disc polyurethane face is about 10mm, and then tighten the lock nuts on K-Commander® Tracking Discs.
4. The installation is now complete, remove all tools and equipment.
5. Remove personnel danger tags. Unlock main positive isolator and close. Start belt on test or manual control.
6. Return conveyor to service and observe performance.