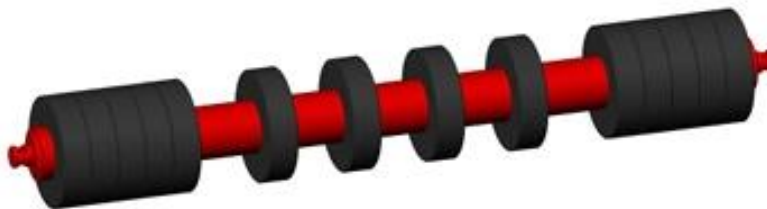


# Installation Instructions: K-Return Rubber Disc Idlers

<b>Kinder Australia Product:</b>	K-Return Rubber Disc Idlers
<b>Product Category:</b>	Conveyor Roller & Idlers
<b>Issue Date:</b>	27.05.2013
<b>Revision:</b>	1

## Overview:

K-Return Rubber Disc Idlers with spaced rubber discs contribute to eliminating roller build up by breaking up the material which is normally in the center of the belt.



## Procedure:

1. Isolate, lock and danger tag the conveyor at the main positive isolator in accordance with the appropriate health and safety regulations in force at your works to prevent unauthorized starting.
2. Remove the existing return rollers if it's a replacement job, fit new rollers on the frames.
3. Ensure rollers are fitted hard down in slots, use rubber mallet if necessary, on shaft end, **NOT** on roller face.
4. Ensure all rollers rotate freely after fitting to frames and run out is not excessive.
5. Rollers may be retained with spring clips or retaining plates if specified.
6. The installation is now complete, remove all tools and equipment, and replace guards.
7. Remove personnel danger tags, unlock main positive isolator and close. Start belt on test or manual control.
8. Return conveyor to service and observe performance.